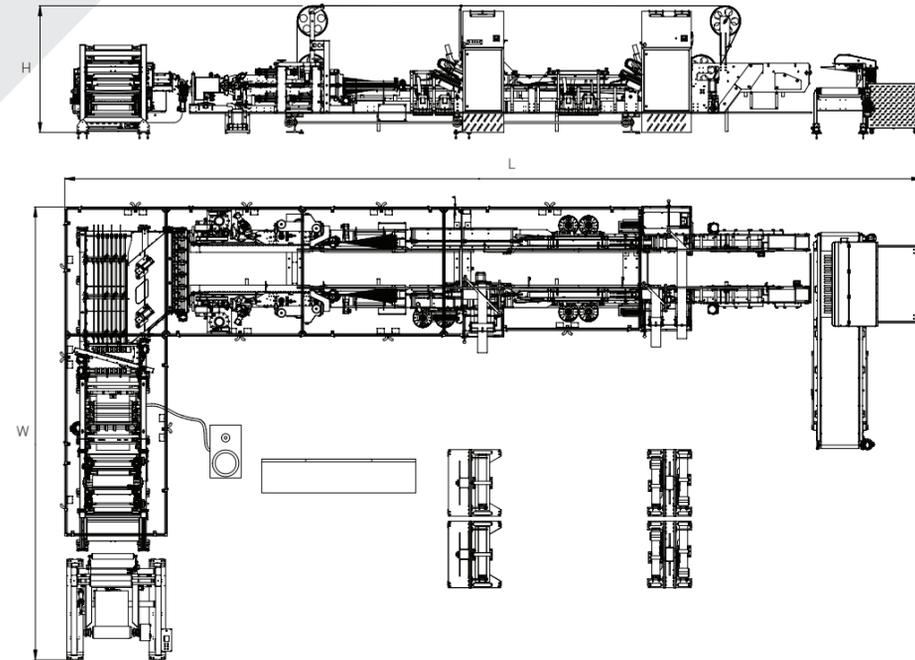


# Blokomatic

valve bottomer



# Blokomatic

valve bottomer

**Patented Cutting Unit: Pre-opening & Opening Units**

**Consistent quality of finished bags using iFit**



		<b>Blokomatic</b>	<b>Blokomatic Versa</b>
SIZE RANGES	Bag Length	47 - 67 cm	45 - 91 cm
	Bag Width	35 - 53 cm	30 - 60 cm
	Bottom Width	8 - 12 cm	8 - 18 cm
	Opened Bottom Width	18 - 26 cm	18 - 38 cm
	Bottom Center Distance	36.5 - 57 cm	35 - 75 cm
TUBE	Cutting Length	53 - 80 cm	53 - 120 cm
	VALVE	Cutting Length	8 - 20 cm
COVER PATCH	Width of Flat Fabric	17 - 26 cm	17 - 33 cm
	Cutting Length	23 - 45 cm	20 - 56 cm
CAPACITY	Width of Flat Fabric	7.5 - 11.5 cm	7.5 - 17.5 cm
	Production Speed	120 bags/min	140* bags/min

\*Max size depends upon the fabric quality, bag size and overlap. Specifications are subject to change without prior notice, due to continuous developments. These are indicative and not binding. The pictures may show LF or HF version or optional equipments that are not a part of the standard supply. For details, refer to the quotation.

**HEAD OFFICE & WORKS**

Lohia Corp Limited  
D-3/A, Panki Industrial Estate  
Kanpur - 208022, India  
T: +91 512 2691221/9936294101  
E: [ls@lohiagroup.com](mailto:ls@lohiagroup.com)  
W: [lohiagroup.com](http://lohiagroup.com)

**OFFICES IN INDIA**

**AHMEDABAD**  
T: +91 79 40373570  
E: [ahmedabad.ls@lohiagroup.com](mailto:ahmedabad.ls@lohiagroup.com)

**DELHI**  
T: +91 11 26163281  
E: [delhi.ls@lohiagroup.com](mailto:delhi.ls@lohiagroup.com)

**KOLKATA**  
T: +91 33 46022333  
E: [marketing.kolkata@lohiagroup.com](mailto:marketing.kolkata@lohiagroup.com)

**BENGALURU**  
T: +91 80 41137799  
E: [bangalore.ls@lohiagroup.com](mailto:bangalore.ls@lohiagroup.com)

**OVERSEAS OFFICES & ASSOCIATES**

**BANGKOK** T: +66 26606255, E: [thomas.berlingen@lohiagroup.com](mailto:thomas.berlingen@lohiagroup.com)  
**BURLINGTON-NC** T: +54 9 11 65332950, E: [patricio.denham@lohiagroup.com](mailto:patricio.denham@lohiagroup.com)  
**DUBAI** T: +971 55 799 2288, E: [zied.sakhria@lohiagroup.com](mailto:zied.sakhria@lohiagroup.com)  
**JAKARTA** T: +62 21 5859752, E: [benny.giat@lohiagroup.com](mailto:benny.giat@lohiagroup.com)  
**MOSCOW** T: +7 495 2692690, E: [vladimir.kondratiev@lohiagroup.com](mailto:vladimir.kondratiev@lohiagroup.com)  
**SAO LEOPOLDO-BRAZIL** T: +55 51 993999193, E: [daniel.schnorr@lohiagroup.com](mailto:daniel.schnorr@lohiagroup.com)

# Blokomatic

valve bottomer

Produces block bottom valve bags from coated polypropylene woven fabric



Production Speed  
**upto 140\* bags/min**

Bag Width  
**30 - 60 cm**

Bottom Width  
**8 - 18 cm**

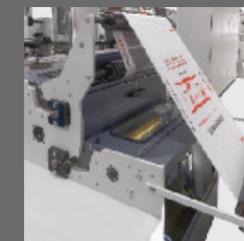
Bag Length  
**45 - 91 cm**



#### UNWINDING UNIT

Edge Position Control Unit (EPC) supplied with the machine takes care of minor variations in the fabric rolls and precisely aligns the web.

Easy Mounting of the tubular woven fabric roll without any external lifting device. For better tension control it is provided with pneumatic shaft & pneumatic break.



#### NANO PERFORATION

Perforation imparts air permeability which eases high-speed filling of bags without compromising on moisture contamination.



#### CROSS-CUTTING AND TRANSFER UNIT

Fabric is continuously drawn and cut by cross-cutting knife. The servo motor helps to cut at preset length of the fabric with minimal variation. These cut lengths are transferred to the pre-opening unit. Print Mark Sensor & hole punching unit are provided as standard parts of the machine.



#### PRE OPENING UNIT

Patented system uses 3 shaft arrangement with Spreading-Fingers for proper fabric opening.

**Blokomatic** series is reliable and efficient solutions for conversion of coated polypropylene woven fabric into block bottom valve bags without application of adhesive. Block bottom valve bags are used for packaging of cement and other building materials, dry granular materials, chemicals/petrochemicals, food, animal feed & many more.

Now, with the introduction of **Blokomatic Versa**, production of bags with a wider range of width as per the end applications is possible.